

In the Claims:

1. (Original) A print-finishing press comprising a bed for receiving a workpiece, a hydraulic ram for effecting relative movement between the bed and a press tool towards and away from each other, and pressure control means for selectively pre-setting the hydraulic pressure applied to the ram to any of a number of predetermined levels.

2. (Original) A press according to Claim 1, wherein the ram is mounted to urge the bed upwardly into engagement with the press tool fixedly mounted above it.

3. (Original) A multi-station print-finishing press, comprising a plurality of press stations, each press station comprising a hydraulic ram effecting relative movement between a press tool and a workpiece-receiving bed, conveying means for conveying a workpiece from one station to the next, and control means for controlling the operation of the press stations and the conveying means to perform a sequence of operations on each work-piece.

4. (Original) A multi-station press according to Claim 3, wherein the conveying means comprise, for each adjacent pair of press stations, gripping means for selectively gripping and releasing an edge of a workpiece, the gripping means being carried by a reciprocating carrier, whereby the workpiece is lifted from the first press station of the pair and deposited on to the next adjacent press station.

5. (Canceled)

6. (New) A multi-station press according to Claim 3, wherein the press station is a print-finishing press comprising a bed for receiving a workpiece, a hydraulic ram for effecting relative movement between the bed and a press tool towards and away from each other, and pressure control means for selectively pre-setting the hydraulic pressure applied to the ram to any of a number of predetermined levels.

7. (New) A multi-station press according to Claim 6, wherein the ram is mounted to urge the bed upwardly into engagement with the press tool fixedly mounted above it.

8. (New) A multi-station press according to Claim 4, wherein the press station is a print-finishing press comprising a bed for receiving a workpiece, a hydraulic ram for effecting relative movement between the bed and a press tool towards and away from each other, and pressure control means for selectively pre-setting the hydraulic pressure applied to the ram to any of a number of predetermined levels.

9. (New) A multi-station press according to Claim 8, wherein the ram is mounted to urge the bed upwardly into engagement with the press tool fixedly mounted above it.